

MGS L335 Mix Ratio by WEIGHT

Hardner Ratios

Resin	Hardner	Total	Resin	Hardner	Total	Resin	Hardner	Total	Resin	Hardner	Total	Resin	Hardner	Total	Fast L335	Slow L340	Pot Life
10	3.8	13.8	48	18.24	66.24	86	32.68	118.68	124	47.12	171.12	162	61.56	223.56	100	0	10 – 15 Mins
11	4.18	15.18	49	18.62	67.62	87	33.06	120.06	125	47.5	172.5	163	61.94	224.94	50	50	60 – 90 Mins
12	4.56	16.56	50	19	69	88	33.44	121.44	126	47.88	173.88	164	62.32	226.32	20	80	~4 Hours
13	4.94	17.94	51	19.38	70.38	89	33.82	122.82	127	48.26	175.26	165	62.7	227.7	0	100	~6 Hours
14	5.32	19.32	52	19.76	71.76	90	34.2	124.2	128	48.64	176.64	166	63.08	229.08			
15	5.7	20.7	53	20.14	73.14	91	34.58	125.58	129	49.02	178.02	167	63.46	230.46			
16	6.08	22.08	54	20.52	74.52	92	34.96	126.96	130	49.4	179.4	168	63.84	231.84			
17	6.46	23.46	55	20.9	75.9	93	35.34	128.34	131	49.78	180.78	169	64.22	233.22			
18	6.84	24.84	56	21.28	77.28	94	35.72	129.72	132	50.16	182.16	170	64.6	234.6			
19	7.22	26.22	57	21.66	78.66	95	36.1	131.1	133	50.54	183.54	171	64.98	235.98			
20	7.6	27.6	58	22.04	80.04	96	36.48	132.48	134	50.92	184.92	172	65.36	237.36			
21	7.98	28.98	59	22.42	81.42	97	36.86	133.86	135	51.3	186.3	173	65.74	238.74			
22	8.36	30.36	60	22.8	82.8	98	37.24	135.24	136	51.68	187.68	174	66.12	240.12			
23	8.74	31.74	61	23.18	84.18	99	37.62	136.62	137	52.06	189.06	175	66.5	241.5			
24	9.12	33.12	62	23.56	85.56	100	38	138	138	52.44	190.44	176	66.88	242.88			
25	9.5	34.5	63	23.94	86.94	101	38.38	139.38	139	52.82	191.82	177	67.26	244.26			
26	9.88	35.88	64	24.32	88.32	102	38.76	140.76	140	53.2	193.2	178	67.64	245.64			
27	10.26	37.26	65	24.7	89.7	103	39.14	142.14	141	53.58	194.58	179	68.02	247.02			
28	10.64	38.64	66	25.08	91.08	104	39.52	143.52	142	53.96	195.96	180	68.4	248.4			
29	11.02	40.02	67	25.46	92.46	105	39.9	144.9	143	54.34	197.34	181	68.78	249.78			
30	11.4	41.4	68	25.84	93.84	106	40.28	146.28	144	54.72	198.72	182	69.16	251.16			
31	11.78	42.78	69	26.22	95.22	107	40.66	147.66	145	55.1	200.1	183	69.54	252.54			
32	12.16	44.16	70	26.6	96.6	108	41.04	149.04	146	55.48	201.48	184	69.92	253.92			
33	12.54	45.54	71	26.98	97.98	109	41.42	150.42	147	55.86	202.86	185	70.3	255.3			
34	12.92	46.92	72	27.36	99.36	110	41.8	151.8	148	56.24	204.24	186	70.68	256.68			
35	13.3	48.3	73	27.74	100.74	111	42.18	153.18	149	56.62	205.62	187	71.06	258.06			
36	13.68	49.68	74	28.12	102.12	112	42.56	154.56	150	57	207	188	71.44	259.44			
37	14.06	51.06	75	28.5	103.5	113	42.94	155.94	151	57.38	208.38	189	71.82	260.82			
38	14.44	52.44	76	28.88	104.88	114	43.32	157.32	152	57.76	209.76	190	72.2	262.2			
39	14.82	53.82	77	29.26	106.26	115	43.7	158.7	153	58.14	211.14	191	72.58	263.58			
40	15.2	55.2	78	29.64	107.64	116	44.08	160.08	154	58.52	212.52	192	72.96	264.96			
41	15.58	56.58	79	30.02	109.02	117	44.46	161.46	155	58.9	213.9	193	73.34	266.34			
42	15.96	57.96	80	30.4	110.4	118	44.84	162.84	156	59.28	215.28	194	73.72	267.72			
43	16.34	59.34	81	30.78	111.78	119	45.22	164.22	157	59.66	216.66	195	74.1	269.1			
44	16.72	60.72	82	31.16	113.16	120	45.6	165.6	158	60.04	218.04	196	74.48	270.48			
45	17.1	62.1	83	31.54	114.54	121	45.98	166.98	159	60.42	219.42	197	74.86	271.86			
46	17.48	63.48	84	31.92	115.92	122	46.36	168.36	160	60.8	220.8	198	75.24	273.24			
47	17.86	64.86	85	32.3	117.3	123	46.74	169.74	161	61.18	222.18	199	75.62	274.62			
												200	76	276			